



**INEMI**<sup>®</sup>

International Electronics Manufacturing Initiative

# 2009 Technical Plan - Optoelectronics

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T.C. / TIG Meeting  
Las Vegas, Nevada  
April 3, 2009*

Advancing manufacturing technology

# Technical Plan

- **Agenda**
  - **Introduction**
  - **Preliminary Five-year plan**
  - **What has changed**
  - **Preliminary Gap Chart**
  - **Preliminary TIG Plan**
    - **Projects/programs to focus on short term -prioritize**
    - **Identify areas where research is needed -prioritize**
  - **Summary**
  - **Backup Info (High, Med, Low Priorities)**

# Introduction

## Optoelectronics TIG

- **TIG responsibility is to provide low cost, high yield assembly and test processes for optoelectronic systems and interconnects.**
- **Covers optical communications and related components and subsystems as described in the iNEMI 2009 roadmap.**
- **TIG Technical Plan developed over short time-frame (3 weeks). Feedback from approximately 10-12 people.**



# Optoelectronics 5 Year Plan

## Drivers

- Cost reductions
- High speed applications (40G/100G)
- Rack-to-Rack Applications (active cables)
- Component Integration
- Power reduction
- Standardization
- Tunability
- FTTX

### Attributes

Reduced power  
 Tunability – 32 wavelengths in single module (C & L Bands)  
 Data rate - 40G / 100G  
 Fiber type – plastic fiber  
 Spectral efficiency (40G/100G)  
 Modulation format (40G/100G)

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### Deployed Technology

10G Data speed  
 Tunable 300pin  
 300pin 40G VSR  
 40G Test & Meas. ( Limited)  
 Active Cables (<10G)

### Deployed Technology

40G Data speed (300pin, CFP)  
 Tunable XFP / SFP+  
 40G Test & Meas.  
 Active Cables (40G limited)  
 40G/100G Standards

### Deployed Technology

100G Data speed (limited)  
 Tunable (XFP, SFP+, CFP)  
 100G Test & Meas. ( Limited)  
 Active Cables (40G)  
 Optical Backplane / Waveguides (Limited)

### Deployed Technology

100G Data speed  
 Tunable (XFP, SFP+, CFP)  
 40G/100G Test & Meas.  
 Active Cables (40G)  
 Optical Backplane / Waveguides

### Research /Development

Active Cables (40G)  
 Tunable XFP  
 40G/100G Standards  
 Plastic fiber standards  
 Optical Backplane / Waveguides  
 Lens Cleanliness Standards

### Research /Development

Active Cables (40G)  
 Plastic fiber standards  
 Optical Backplane / Waveguides  
 >100G Data speed (parallel)  
 40G/100G Cleanliness Standards

### Research /Development

Active Cables (40G)  
 Optical Backplane / Waveguides  
 >100G Data speed (parallel)

### Research /Development

Active Cables (100G)  
 >100G Data speed (serial)  
 Terabyte Ethernet

2009

2011

2013

2015



# What has changed

- **Change in business climate due to the 2000 – 2005 electronics recession has had many major effects including markedly reduced volumes, extreme cost pressure, delayed rollout of new optic technologies.**
- **Cost reduction through moves to lowest cost labor areas**
- **Introduction of lower cost SFF, SFP, XFP modules**
- **Pluggable MSA transceivers and separate optical and electronic assembly.**
- **Deployment of 40G has been very slow to date. Finally, roll-out of 40G has started.**
- **FTTX has started in the U.S. (approximately 5% of houses in the U.S.)**

# Optoelectronic Gap Analysis

## Technology

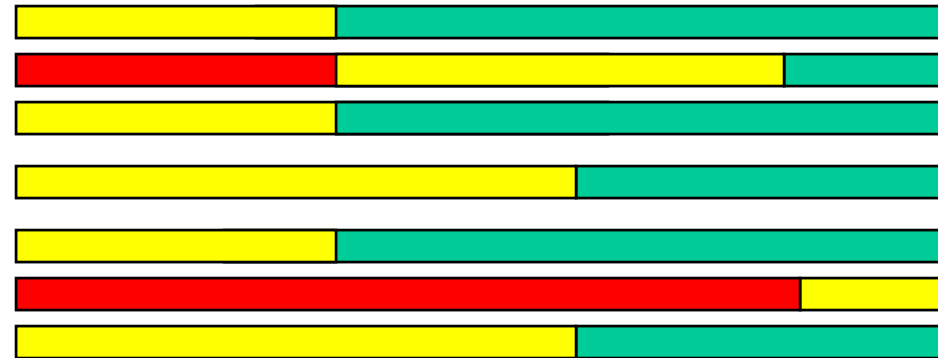
- 40G Data speed-----
- 100G Data speed-----
- Tunable XFP/SFP+/CFP-----
- 40G Active Cables-----
- PMD Compensation / Modulation Formats--
- Optical Backplane / Waveguides-----
- Component Integration / Packaging-----

2009

2011

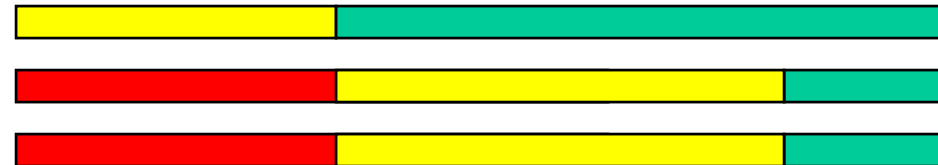
2013

2015



## Test

- 40G Test & Measurement-----
- 100G Test & Measurement-----
- 40G/100G Test Equipment Cost-----



## Standards

- 40G/100G Standards-----
- Plastic Fiber Standards-----
- Lens/40G/100G Cleanliness-----
- MSA (Multi-source agreements)-----



Green = No Gap Issues or Resolved

Yellow = Known Gap Mitigation Techniques Red = No Known Solution - Development Required



# Optoelectronic Plan

- Tactical 1-2 yrs projects
  - Cleanliness and Scratch Impact – 40G/100G, High Power, Lens Devices
  - Active Cables for rack-to-rack applications - Evaluate cost impact and technology challenges (EMI, thermal, connectivity/assembly).
  - 40G / 100G - modulation schemes, interface standards, and manufacturing challenges
- Technologies requiring significant R&D effort (>5 years – anybody in industry can work on it)
  - Tunability of source, add-drop, and dispersion compensation
  - Optical waveguide, backplanes, chip-to-chip
  - Chips to implement E to O and O to E (next gen linecard design)
  - Practical backplane connector (eliminate cleanliness issues)

# Summary

- **Further standardization is required in the area of 40G/100G, plastic fiber, and consumer market.**
- **Components are moving towards reduced physical size, lower power, and lower cost per bit all at higher data rates.**
- **Tunability across wavelengths will help reduce number of components required and reduce cost.**
- **Test and measurement solutions are still under development for 40G/100G applications.**
- **Storage applications and increased bandwidth needs at service providers are driving additional rack-to-rack requirements such as active cables.**

# Initial Gaps for Optoelectronic

## High Priority

- **Optical component integration (hybrid / monolithic)**
- **Active Cables for rack-to-rack applications - Evaluate cost impact and technology challenges (EMI, thermal, connectivity/assembly).**
- **FTTX applications - need low cost components to meet market needs**
- **40G / 100G - modulation schemes and interface standards, manufacturing challenges**
- **Optical waveguide, backplanes, chip-to-chip ( > 5yrs)**
- **Cleanliness and Scratch Impact – 40G/100G, High Power, Lens Devices**

# Initial Gaps for Optoelectronic

## Medium Priority

- **Tunability of source, add-drop, and dispersion compensation**
- **On-die good-enough encapsulation for optics**
- **Technology to manage Wavelength drift with temperature**
- **Plastic optical fiber (cost benefit analysis & standards)**
- **Chips to implement E to O and O to E (next gen linecard design)**
- **Fiber optic component reliability standards for the consumer & commercial market.**

# Initial Gaps for Optoelectronic

## Medium Priority (cont'd)

- **On-chip: No known cost effective light source. (> 5 yrs)**
- **Highly reliable, very dense off-chip light source**
- **Higher density, low EMI connections to optical modules**
- **Very low cost high efficiency optical amplifier (multi-channel)**
- **SMPTE standard - video data transmission using optical transceivers**
- **Practical backplane connector (> 5 yrs)**
- **Wafer level test (input/output couplers)**

# Initial Gaps for Optoelectronic

## Low Priority

- **Surface coupled output structures (not VCSELs)**
- **Temperature compensation photonic circuitry**
- **Low cost array waveguide coupler to optics**
- **Differential signaling protocol to allow fade and x-talk immunity**